



BL13x Series Swimming Pool Controllers for pH Disinfection and Control

ANNAH











Three display modes

rersatile display of these controllers (BL131 and BL132 screens shown) allows for three display modes. The LCD can display all three parameters at one time, a 3-second cycle of single parameters, or a real-time plot screen with options for parameter selection, zooming, and log recall.

BL13x Series Swimming Pool Controllers

for pH Disinfection and Control

The Hanna Instruments® BL13x swimming pool controllers are automatic systems, specially designed to measure and control pH and free-chlorine levels.

The chlorine level is measured based on the ORP or REDOX principle. An increase in the ORP value correlates with an increase in the free-chlorine level. pH and ORP testing are done together for efficient disinfection and control. The efficacy of sanitizers, such as chlorine, depends on a controlled pH value. The ORP value is the most consistent indicator of the sanitizing effectiveness of the pool or spa. Typically, 650-750 mV at 7.2 pH indicates proper water treatment.

The controllers offer remote access and visualizing of measured data via Cloud connectivity. All measurements and main events are sent to Hanna Cloud through the Ethernet connection.

For BL131, three analog outputs are available that allow connection to an external chart recorder or datalogger to monitor any of the three measured parameters. The outputs are scalable, offering increased flexibility and better resolution as needed.

Any of the controllers can be paired with the HI1036-18XX digital probe. The probe incorporates pH, ORP and temperature sensors along with a matching pin. It was specially designed to detect a broken electrode based on a shifted zero potential value, around 4 pH. The HI1036-18XX uses an Ag/AgCl reference with 3.5 M KCl. The ORP values are referenced to it. Measurement data stored on the probe is transferred to the controller via a digital connection; thus eliminating noise and static due to high impedance signals carried by the cable.

Main features

- Two built-in peristaltic dosing pumps with Proportional control
- Manual control for pump priming
- Overfeed protection using overtime safety timer
- Resumes dosing on restart in case of power failure
- Level input to stop control without reagents
- Interlocked pH-ORP control (i.e. ORP control only runs when the pH set point has been reached)
- External dosing
 - The controller has 2 relays that can be used to control larger external dispensing pumps, allowing the BL13x to be used in larger pools.
- Air temperature sensor
 - Allows triggering an alarm if the air temperature is cold enough that there is a risk of water freezing in the pipes (e.g. hot tubs in winter with the circulation pump off)
- Bidirectional control
 - Use the Hanna Cloud to update settings on the controller
- User selectable logging interval
 - As pool settings normally do not change that quickly, minimize data management by choosing from a wide selection of logging intervals
- Multicolored LED indicators for dosing, meter status and service
- Real-time graph display
- Programmable alarms
- Password protection

Main benefits

- All-in-one solution for automatic control of pH and chlorine levels
- ORP (chlorine) dosing consent ensures pH value is correct before dosing

BL13x swimming pool controllers comparison table

	pH measurement	ORP measurement	Acid dosing pump	Chlorine dosing pump	Analog outputs	Hanna Cloud connectivity
BL131	٠	٠	٠	٠	٠	
BL132	•	•	•	•		•

Multiple configurations

BL13x swimming pool controllers are available in two configurations:

- in-line, for direct probe installation and chemical injection fittings into existing piping
- flow cell, for calibration and probe maintenance without having to shut down the recirculation pump

For compliance monitoring, each of the BL13x family has a built-in datalogger. Measurement reading intervals can be set at 30s/1m/5m/15m/30m/1h, with a new log starting new each day or when the instrument is calibrated. Logged data include pH, ORP, and temperature values, last calibration data, setup configuration, and any event data.

The BL13x swimming pool controller is an automatic system, but it is advisable that users check the controller and verify pH and free-chlorine levels (in mg/L or ppm) in the pool using a portable colorimeter.





Additional features



Peristaltic chemical feed pumps

These controllers are equipped with two peristaltic dosing pumps with replaceable chemical resistant tubing that are proportionally controlled with adjustable flow rates. One of the pumps is used to dose acid or base while the other is used to dose chlorine. The effectiveness of the available chlorine, as determined by ORP, is inversely related to the water's pH value.

Automatic proportional pump control

BL131 and BL132 feature proportionally controlled dosing pumps. The user can set the proportional band based on the sensitivity of the process. This setting determines the amount of time that the pumps are dosing as a percentage of the deviation from the set point. For example, a large body of water will use a small proportional band; having a small band (e.g., 0.1 pH) will ensure the pumps are dosing more often when the reading is close to the set point. For smaller bodies of water such as hot tubs or spas, it is more useful to set a larger proportional band (e.g., 1.0 pH); when the reading is close to the set point, the amount of time that the dosing pump is on is minimal to avoid large swings of pH or ORP. This valuable feature allows for very fine control in maintaining the desired set point.

Adjustable flow rate

The dosing pump flow rate is adjustable from 0.5 to 3.5L/h. Larger bodies of water require more chemical to be dosed than small bodies since it takes more chemical to see a change in the reading. The adjustable flow rate, like the proportional band, allows for better control in maintaining a desired set point.

Multicolored LED indicators

The controllers offer multiple LED indicators for status, servicing, and pump operation. The STATUS LED changes color based on operational state; a green LED means the water is within the desired parameter ranges, a yellow LED means that the controller needs attention, and a red LED identifies a problem in the system such as high and low pH, ORP and/or temperature readings. The SERVICE LED indicates attention is required by a service technician.

ORP (chlorine) dosing consent

Both pH and ORP meters are commonly used with swimming pools. With chlorine disinfection there is an inverse relationship between pH and ORP. As the pH level increases, the ORP level decreases. These controllers utilize a dosing consent feature that will not dose chlorine until the pH value is first corrected since it is possible to have a low ORP value even though there is sufficient chlorine. The dosing consent feature prevents waste of chemicals and avoids having a higher chlorine concentration level than desired.

Acid and chlorine tank level inputs

The controllers allow for a connection to an optional level controller. This input is used to disable the dosing pumps when there is no chemical left in the reservoir tank.



Programmable alarm system

These controllers allow users to enable or disable the low and high level of alarms for all parameters: pH, ORP, and temperature. When an alarm is activated, all dosing will stop. The alarm system also offers overdosing protection in that if the value is not corrected within a specified time interval then the meter will go into alarm status.



Automatic logging

Measurement readings can be set at 30s/1m/5m/15m/30m/1h intervals. A new log is started each time the instrument is calibrated or at the start of a new day. Logged data includes pH, ORP, and temperature values, last calibration data, setup configuration, and any event data.



GLP

Good Laboratory Practice (GLP) refers to a quality control function used to ensure uniformity of probe calibrations and measurements. GLP stores pH/ORP calibration information including date and time for pH/ORP sensors.

Ethernet port for Hanna Cloud connectivity (BL132 only)

USB connectivity

Easily transfer data to a PC using a flash drive and the USB port.

Hold input

It is possible to connect a flow switch mounted inline or a mechanical relay that is connected to the recirculation pump power source to the hold input of these controllers. With no flow or when no power is applied to the recirculation pump, the hold circuit will disable the dosing pumps. This will prevent any dosing of chemical when there is no movement of water in the system.

Analog outputs (BL131 only)

The BL131 controller offer three 4-20 mA outputs. Each output can be disabled or connected to an external recording device. Each of the three measured parameters (pH, ORP, and temperature) can be assigned to an analog output where the current signal will be proportional to the measured value. For more flexibility and better resolution, the analog output can be scaled; users can define any two points within a parameter range to correspond to the analog output span. For example, the controller assigns 0 pH to 4 mA and 14 pH to 20 mA as a default. The user can adjust the pH range to assign pH 6 to 4 mA and pH 8 to 20 mA. This adjustment allows better resolution in the range of interest.



Password protected

These controllers feature password protection that offers restricted access to calibration, setup, and review of logged data. The password can be set and enabled/ disabled during general setup of the instrument.





BL132 Keep track anywhere with Hanna Cloud connectivity

Hanna Cloud is a web-based application that connects you to the BL131 and BL132. Measurements and data storage are accessible from your PC, tablet, or phone. Multiple devices can be registered to a single Hanna Cloud account.

Measurements, trends, history, device settings, alarms and messages are transmitted to your "Dashboard" as your instrument measures and controls your process.

Multiple secondary users may also be added to your device account to monitor measurements and receive notifications from your controller.

Hanna Cloud incorporates security for your personal information. We protect your information using technical and administrative security measures to reduce risks of loss or misuse. These include (but are not limited to), a secured connection, device identity registration, and password encryption.

Hanna Cloud application is compatible with most modern web browsers.



Hanna Cloud web features



Dashboard

The dashboard provides an overview of the current status.



Measurement

status are easily viewable.

Measurement, alarm, hold, and pump



Graphing

Use a graph to view trends over the last 12 hours or change the time period.

	OLA BET2Y - BET2Y - 6001	
	🗙 📽 GLP	₽₩
Start Date:	2023-10-04 05:5	51:17
End Date:	2023-10-04 10:0	01:09
Filter 🛃		
рН	ORP (mV)	Тетре
7.38	731	
7.38	731	
7.31	731	
7.31	731	
7.38	731	
7.45	731	
7.52	731	
7.67	731	
7.23	710	
7.23	710	

Logging

Log history can be transferred as a PDF or .CSV.

Hanna Cloud web features continued

	X * (ilp 🎛 K	⊻ ±
рН	Calibration		
ORI	Offset (mV)	Slope (%)	Cal
2023-03-04 10:09:00	32.4	100.1	2.4

Secondary			
Event Type	Notifica Email	Push	Maximum Notifie
pH Alarms			20
ORP Alarms		0	20
Temperature Alarms			20
Remote Hold		0	20
Main Power Restored		\bigcirc	20
Controller Setup Changed			20
Service (Controller Stopped)		0	20
Hardware Error (Controller Stopped)		0	20
Controller Disconnected		0	20
		Update	Notification

GLP

GLP data is readily available.

Notifications

Select which notifications you would like to receive.

Specifications		BL131 • BL 132		
pН	Range	0.00 to 14.00 pH*		
-	Resolution	0.01 pH		
-	Accuracy	±0.05 pH (@25 °C / 77 °F)		
mV	Range	±2000 mV		
	Resolution	1 mV		
-	Accuracy	±5 mV (@25 °C / 77 °F)		
Temperature	Range	-5.0 to 105.0 °C (23.0 to 221.0 °F)*		
	Resolution	0.1 °C / 0.1 °F		
	Accuracy	±1.0 °C /±1.8 °F (@25 °C / 77 °F)		
Air Temperature	Range	-30.0 to 80.0 °C (-22.0 to 176.0 °F)*		
_	Resolution	0.1 °C / 0.1 °F		
	Accuracy	± 0.5°C		
Calibration	pH buffer	• automatic • two points (4.01 pH, 7.01 pH, 10.01 pH)		
	pH process	• adjustable, single point		
	ORP (mV)	• adjustable, single point		
Temperature compensation	 Automatic temperature compensation for pH Range -5.0 to 105.0 °C (23.0 to 221.0 °F) 			
pH controller	 Delay to start at power-on Proportional feed using adjustable set point and adjustable proportional band Overdose protection using the overfeed timer 			
ORP controller	 Delay to start at power-on Proportional feed using adjustable set point and adjustable proportional band Overdose protection using the overfeed timer pH regulator interlocked 			
Alarms	 High and Low with enable / disable option for all parameters Alarm is triggered after a user-specified time 			
Internal pump control	 0.5 to 3.5 L/h (0) 1 atm (14 psi) ma Manual control fr Magnetic facepla Replaceable periode 	L3 to 0.92 gal/h) pump flow control ximum output pressure or each pump ate triggers Hold status when removed (covers internal moving pumps) staltic pumps		
External dosing pump	• Relay outputs fo	r external dosing pumps		
Pool startup mode	Simplified pool startup procedure • Ensures 12 hour dosing to reach a target setpoint • Enabled or disabled manually from the controller menu • Disabled automatically when setpoint is reached or 12 hour timeout has expired			
Freeze protection mode	• Air Temperature water freezing in 1	measurement triggers relay to activate the recirculation pump to prevent the pipes		
Log feature	 Automatic loggir Configurable log 30 seconds 1; 5; 15; 30; 60 300 days logging Recall data displa 7 days or 6 hot overview of (Hi Logged event ty (capacity of 10 Export to USB fla 	ng of pH / ORP /air & solution temperature measurements ging interval: minutes g, depending on selected logging interval (capacity of 100 lots) ayed as a plot urs zoom options story/Details) measure range registered values i.e. minimum, maximum, average pe: setup / alarms / errors / warnings / calibration / power outage 10 records, oldest record being overwritten) ash drive (USB-C port) of log files in CSV format		

* The range (pH & temperature) may be limited by the probe's limits.

is identity registry based authorization of security keys 32 sends status information to oud with a defined period. ngs 1/ ORP / Temperature is is / Warnings / Errors herals status Ds losed acid and chlorine volumes ifo	 Configured data Alarm settings Dosing settings General settings General settings Remote Hold mode Read data System information: Meter - model, FW version, OS version, serial number Probe - type, FW version, serial number "Remote Hold" mode (configured remotely) emergency mode, remotely triggered via web application pumps deactivation mode canceled manually from the controller menu 		 BL131-10 and BL132-10 is supplied with HI1036-1802 combined electrode (pH / 0RP / Temperature), BL130-900 Air temperature probe, electrode fittings, electrode saddle, Ø 50 mm pipe (1 pc.), injector saddle, Ø 50 mm pipe (2 pcs.), Injector (2 pcs.), peristaltic pump tubing (2 pcs.), silicon oil (dropper bottle), PVC aspiration and injection tubing, 10 m, aspiration filter (2 pcs.), slicon oil (dropper bottle), PVC aspiration and injection tubing, 10 m, aspiration filter (2 pcs.), slicon oil (dropper bottle), PVC aspiration and injection tubing, 10 m, aspiration filter (2 pcs.), slicon oil (dropper bottle), PVC aspiration and injection tubing, 10 m, aspiration filter (2 pcs.), slicon oil (dropper bottle), pvC aspiration and probe maintenance whilst maintaining the recirculation pump running BL131-20 and BL132-20 is supplied with HI1036-1802 combined electrode (pH / 0RP / Temperature), BL130-900 air temperature probe, panel mounted flow cell, flow cell panel, valve for flow cell connection and fittings (2 pcs.), with 10 m tubing, valve saddle, Ø 50 mm pipe (2 pcs.), injector saddle, Ø 50 mm pipe (2 pcs.), injector (2 pcs.), peristaltic pump tubing (2 pcs.), silicon oil (dropper bottle), PVC aspiration and injection tubing, 10 m, aspiration filter (2 pcs.), cable gland gaskets, 4.01 pH buffer solution, sachet (3 pcs.), 7.01 pH buffer solution, sachet 	
une controller menu			(3 pcs.), 4/U mV URP test solution, sachet (3 pcs.), power cable, quick reference guide with OR code for manual download, quality certificates (instrument, probes, accessories).	
	is in the second	connection. configured data dentity registry - Alarm settings iased authorization of security keys - Dosing settings i2 sends status information to - General settings jud with a defined period. - Remote Hold mode ngs - System information: / ORP / Temperature - System information: s / Warnings / Errors - Probe - type, FW version, serial number nerals status "Remote Hold" mode (configured remotely) Ds - emergency mode, remotely ifo - pumps deactivation mode ifo - pumps deactivation mode - canceled manually from - the controller menu	in the radia deck. i Configured data Alarm settings Dosing settings Configured head Configured remotely Ds Configured remotely Configured remotely Co	

BL132 Ethernet input RJ-45 Ethernet connector (10/100 Mbps connection)

Additional specifications	Meter password protection	Password protected setup, calibration, and log recall		
	USB-C port	Data export to USB flash drive Software update		
	GLP	pH and ORP		
	Alarm system	 Intuitive alert system based on LED color coded alarm system Alarm filtering options Alarm relay control based on user setup filters 		
	Relays	 Alarm relay (SPDT) - activated by selectable pH / ORP / Temperature alarm conditions Auxiliary Acid / Base pump relay (SPST) Auxiliary Chlorine pump relay (SPST) Recirculation pump relay (SPDT) All relays are fuse protected with 2A time delay 5x20mm cartridge fuses. To be replaced only with time delay glass/ceramic 5x20mm cartridge fuse of same rating. All relays are rated for 250VAC / 30VDC 2A resistive load. 		
		Note: For inductive loads, an appropriate external snubber circuit must be connected to prevent relay contact damage.		
	Analog outputs (BL131)	 • 3 × galvanically isolated, user configurable 4-20mA outputs • Current sensing resistor ≤ 500 Ω • Accuracy < 0.5 % FS 		
	Three digital inputs	 3× galvanically isolated, powered contact, digital input Low level acid / base tank (contact open) Low level chlorine tank (contact open) Hold mode (contact open) 		
	Probe input	 Galvanic isolated RS485 interface HI1036-1802 multiparameter digital probe is equipped with: pH / ORP / Temperature sensors and a matching pin IP65 connector 		
	Power	• 100 - 240 Vac; 50/60 Hz; 0.7A		
	Environment	• 0-50 °C (32-122 °F) • Maximum 95 % RH non-condensing		
	Dimensions	 245×188×55 mm (73 mm with pumps) 9.6×7.4×2.2" (2.9" with pumps) 		
	Weight	1700 g (60 oz)		
	Casing	Wall mounted, internal pumps, IP65 rated		

Additional details



Front with cover removed



Rear

HI1036-18xx

Multiparameter Digital pH, ORP, Temperature Probe

The HI1036-18xx is a digital combined probe that measures pH, ORP, and temperature. This probe also incorporates a potential matching pin. The matching pin is considered the "earth ground" connection and is used to prevent ground loop effects from causing erratic readings and damage to the system.

The pH glass has been chosen to produce stable quick equilibration even in low conductivity waters. Additionally, the pH sensor is designed to produce a zero mV value near pH 4 (not pH 7 like typical pH sensors) that will stop the process control when the sensor is broken. A broken pH electrode that produces a mV value near pH 4 would produce an alarm state and disable any pump activated.

The ORP sensing surface is a large smooth surfaced platinum band that encircles the circumference of the temperature probe. It is referenced to Ag/AgCl reference electrode (3.5M KCl).

The ORP and pH sensors and reference electrode use a differential measurement technique which is known to stay in service and provide accurate measurements under adverse conditions that may cause conventional pH probes to produce erroneous measurements. The HI1036-18xx probe with its differential amplifiers greatly reduces inaccuracies caused by ground loops which may exist between process and instrument grounds. With the differential technique, a ground loop current will flow through the low impedance path of the matching pin thus providing immunity to the measurement signals. Additionally the probe converts these measurements to a digital signal to eliminate noise and static due to high impedance signals carried by cable.

The HI1036-18xx with Hanna pool controllers help to promote the health and safety of pool and spa water.

Specifications		HI1036-18xx*
Range pH		0.00 to 12.00 pH
	ORP	±2000 mV
	Temperature	0.0 to 70.0 °C (32.0 to 158.0 °F)
Reference Ag / AgCI reference		e electrode (3.5M KCI)
Junction	Cloth	
Matching pin	Yes	
Body	PVDF	
Top thread	3/4" NPT	
Connector DIN connector		
Maximum pressure @25 °C	3 bar (43.5 psi)	
Ordering HI1036-1802 prol Information HI1036-1805 prol HI1036-1810 prot HI1036-1815 prot HI1036-1820 prol HI1036-1820 prol		be with 2 m (6'7") long cable be with 5 m (16'5") long cable be with 10 m (32'9") long cable be with 15 m (49'3") long cable be with 20 m (65'7") long cable



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Accessories



BL120-450 Flow-cell kit for 50 mm pipe diameter



BL120-475 Flow-cell kit for 75 mm pipe diameter



BL120-150 Fittings Kit for 50 mm pipe diameter.

BL120-163 Fittings Kit for 63 mm

pipe diameter



BL120-175 Fittings Kit for 75 mm pipe diameter



BL123-70

Calibration and Maintenance Kit 1 x pH 7.01 buffer solution sachet (20 mL) 1 x pH 4.01 buffer solution sachet (20 mL) 1 x electrode cleaning solution sachet (20 mL) 1 x electrode storage solution sachet (20 mL) 1 x ORP test solution sachet (20 mL)

BL123-70-30

30 x BL123-70 Calibration and Maintenance Kit





pipe diameter

BL120-250 Injector saddle for 50 mm pipe diameter, ½" thread



BL120-263 BL120-275 Injector saddle for Injector saddle for 63 mm pipe diameter, ½" 75 mm pipe diameter, thread ½" thread



BL120-550 Probe saddle for 50 mm pipe diameter, 1¼" thread



BL120-563 Probe saddle for 63 mm pipe diameter, 1¼" thread



BL120-575 Probe saddle for 75 mm pipe diameter, 1¼" thread



BL120-601

with O-rings

Plastic nipple 2 x 1/2"



BL130-900 Ambient Temperature Probe for BL131, BL132 with 1 m (3.3') cable



BL120-200 Pool Controller aspiration filter



BL120-903 Pool Controller injector, Cable gland protective kit (6 pcs.)



BL120-402 Flow-cell tubing (10 m)



BL120-202 Aspiration and dispersion tubing (10 m)



BL120-501 Protective saddle cap, 1 - 1/4" thread



BL120-602

1/2" (2 pcs.)

Metal nipple 12 x

BL120-500 Probe fitting kit



BL130-411 Flow cell panel spare part



BL120-410 Flow cell



½" thread

BL120-401 Flow-cell valve



BL120-400

kit

Flow-cell probe adapter

BL120-603

Elbow for glass flow cell



BL120-604 O-ring for glass flow cell

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BL130-300 Pool controller peristaltic pump tubing kit (2 pcs.)



BL130-301 Pool controller



peristaltic pump rotor



